* TECHNOLOGY

SAFETY DATA SHEET EPO-TEK® H77T PMF Syringe

1. Identification	
Product identifier	
Product name	EPO-TEK® H77T PMF Syringe
Product number	H77T
Recommended use of the che	emical and restrictions on use
Application	Adhesive.
Details of the supplier of the s	afety data sheet
Supplier	Epoxy Technology, Inc. 14 Fortune Drive Billerica, MA 01821 USA (978) 667-3805 (978) 663-9782 www.epotek.com, SDS@epotek.com
Emergency telephone number	r
Emergency telephone	+1 (800) 255-3924, +1 (813) 248-0585
2. Hazard(s) identification	
2. Hazard(s) identification Classification of the substance	e or mixture
	e or mixture Not Classified
Classification of the substance	
Classification of the substance Physical hazards	Not Classified
Classification of the substance Physical hazards Health hazards	Not Classified Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317
Classification of the substance Physical hazards Health hazards Environmental hazards	Not Classified Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317
Classification of the substance Physical hazards Health hazards Environmental hazards Label elements	Not Classified Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317
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Precautionary statements	 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 If on skin: Wash with plenty of water. P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P342+P311 If experiencing respiratory symptoms: Call a poison center/ doctor. P501 Dispose of contents/ container in accordance with national regulations.
Contains	Substituted Anhydride, Bisphenol A Diglycidyl Ether Resin, Reactive Diluent, Phthalic Anhydride
Other hazards	
Hazards not otherwise	Contains epoxy constituents. May produce an allergic reaction.

Hazards not otherwise classified (HNOC)

3. Composition/information on ingredients

Mixtures

Substituted Anhydride

CAS number: Proprietary

Classification

Eye Dam. 1 - H318 Resp. Sens. 1 - H334 Skin Sens. 1 - H317

Bisphenol A Diglycidyl Ether Resin

CAS number: 25085-99-8

Classification

Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

Reactive Diluent

CAS number: Proprietary

Classification

Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

10-30%

10-30%

1-5%

Phthalic Anhydride	<1%
CAS number: 85-44-9	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Dam. 1 - H318	
Resp. Sens. 1 - H334	
Skin Sens. 1 - H317	
STOT SE 3 - H335	
The full text for all hazard st	atements is displayed in Section 16.
4. First-aid measures	
Description of first aid meas	ures
Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove affected person from source of contamination. Remove any contact lenses and oper eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention immediately. Continue to rinse.
Most important symptoms a	nd effects, both acute and delayed
Inhalation	May cause an asthma-like shortness of breath. Irritation of nose, throat and airway. Vapors may cause headache, fatigue, dizziness and nausea.
Ingestion	May cause discomfort if swallowed.
Skin contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.
ndication of immediate med	lical attention and special treatment needed
Notes for the doctor	Treat symptomatically.
5. Fire-fighting measures	
Extinguishing media	
Suitable extinguishing media	a Dry chemicals. Foam. Carbon dioxide (CO2).
Special hazards arising from	n the substance or mixture
Hazardous combustion products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).
Advice for firefighters	
Protective actions during	Avoid breathing fire gases or vapors. Cool containers exposed to heat with water spray and
firefighting	remove them from the fire, area if it can be done without risk

firefightingremove them from the fire area if it can be done without risk.Special protective equipment
for firefightersWear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective
clothing.

6. Accidental release measure	es
Personal precautions, protect	ive equipment and emergency procedures
Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
Environmental precautions	
Environmental precautions	Avoid release to the environment.
Methods and material for cont	tainment and cleaning up
Methods for cleaning up	Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.
Reference to other sections	For personal protection, see Section 8.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Handle all packages and containers carefully to minimize spills. Avoid contact with skin and eyes.
Advice on general occupational hygiene	Provide eyewash station. Do not eat, drink or smoke when using this product. Wash promptly with soap and water if skin becomes contaminated. Wash contaminated clothing before reuse. Use appropriate skin cream to prevent drying of skin.
Conditions for safe storage, in	icluding any incompatibilities
Storage precautions	Store at -40°C. Keep container tightly sealed when not in use.
Storage class	Chemical storage.
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.
8. Exposure Controls/persona	I protection
Control parameters	
Occupational exposure limits	
Phthalic Anhydride	
Long-term exposure limit (8-h Short-term exposure limit (15-	minute): ACGIH
ACGIH = American Conference	ce of Governmental Industrial Hygienists.
Exposure controls	

Protective equipment



Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Wear tight-fitting, chemical splash goggles or face shield.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures	Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.
Respiratory protection	No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs.

9. Physical and Chemical Properties

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Information on basic physical	and chemical properties
Appearance	Paste.
Color	Grey.
Odor	Mild.
Flash point	> 93°C
Evaporation rate	< BuAc
Vapor density	> Air
Solubility(ies)	Slightly soluble in water.
Other information	None.
10. Stability and reactivity	
Reactivity	The following materials may react violently with the product: Strong oxidizing agents. Strong reducing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	May polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time.
Materials to avoid	Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO2).
11. Toxicological information	
Information on toxicological e	ffects

Inhalation May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Ingestion May cause discomfort if swallowed.

Skin Contact	Causes skin irritation. May cause sensitisation by skin contact.
Eye contact	Causes serious eye damage.
12. Ecological Information	
Ecotoxicity	Harmful to aquatic life with long lasting effects.
Acute toxicity - fish	Not available.
Persistence and degradability Persistence and degradability	No data available.
Bioaccumulative potential Bio-Accumulative Potential	No data available on bioaccumulation.
Mobility in soil Mobility	The product has poor water-solubility.
Other adverse effects Other adverse effects	Not known.
13. Disposal considerations	
Waste treatment methods Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
14. Transport information	
14. Transport information	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).
General	
General UN Number	
General <u>UN Number</u> Not applicable. UN proper shipping name	(IMDG, IATA, DOT).
General <u>UN Number</u> Not applicable. <u>UN proper shipping name</u> Not applicable. <u>Transport hazard class(es)</u>	(IMDG, IATA, DOT).
General UN Number Not applicable. UN proper shipping name Not applicable. Transport hazard class(es) No transport warning sign requ Transport labels	(IMDG, IATA, DOT).
General UN Number Not applicable. UN proper shipping name Not applicable. Transport hazard class(es) No transport warning sign requ Transport labels No transport warning sign requ DOT transport labels	(IMDG, IATA, DOT).

Environmentally Hazardous S No.	ubstance
Special precautions for user	
Not applicable.	Neteppliechle
DOT TIH Zone	Not applicable.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
15. Regulatory information	
Regulatory References	Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.
US Federal Regulations	
SARA Section 302 Extremely None of the ingredients are re-	Hazardous Substances Tier II Threshold Planning Quantities equired to be listed.
CERCLA/Superfund, Hazardo The following ingredients are <i>Phthalic Anhydride</i> 5,000 lbs (2270 Kg)	ous Substances/Reportable Quantities (EPA) listed or exempt:
SARA Extremely Hazardous S None of the ingredients are re	Substances EPCRA Reportable Quantities equired to be listed.
SARA 313 Emission Reportin The following ingredients are <i>Phthalic Anhydride</i>	-
CAA Accidental Release Prev None of the ingredients are re	
OSHA Highly Hazardous Chemicals	
None of the ingredients are re	equired to be listed.
US State Regulations California Proposition 65 Card None of the ingredients are re	einogens and Reproductive Toxins equired to be listed.
California Air Toxics "Hot Spo The following ingredients are <i>Phthalic Anhydride</i>	
California Air Toxics "Hot Spo None of the ingredients are re	
Massachusetts "Right To Kno The following ingredients are Phthalic Anhydride	

Rhode Island "Right To Know" List The following ingredients are listed or exempt: *Phthalic Anhydride*

Minnesota "Right To Know" List

The following ingredients are listed or exempt: *Phthalic Anhydride*

New Jersey "Right To Know" List The following ingredients are listed or exempt: *Phthalic Anhydride*

Pennsylvania "Right To Know" List The following ingredients are listed or exempt: *Phthalic Anhydride*

EU - EINECS/ELINCS Some of the ingredients are listed or exempt.

Canada - DSL/NDSL All the ingredients are listed or exempt.

US - TSCA All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

Australia - AICS Some of the ingredients are listed or exempt.

Japan - MITI Some of the ingredients are listed or exempt.

Korea - KECI

Some of the ingredients are listed or exempt.

China - IECSC All the ingredients are listed or exempt.

Philippines - PICCS Some of the ingredients are listed or exempt.

16. Other information	
Revision date	7/17/2017
Revision	1

owed.

- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

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